



D3PM

Key features for the table:

- Max. material size: 500x1000x18mm.
- Two 500W Mitsubishi Servo motors with adjustable motor speed for various material sizes.
- New hydraulic clamps for improved grip of material.
- Sensor for the air-oil booster to ensure clamping pressure.
- Ball transfer units on the support table.
- Maximum table travel speed without load: 10m/min.
- Table accuracy without load: $\pm 0.05\text{mm}$.

Key features for the controller:

- Incorporate G code programming for advanced features.
- Four pre-programmed patterns: line, array, arc, customize holes.
- Selection of tooling: one of the 3 punches or drill within each pattern.
- Store up to 100 programs each of combination of up to 6 patterns.
- Large color screen and USB port for improved connectivity.

Line Unit:(101-150) : [101]

X : [0000.00]
Y : [0000.00]
I : [0000.00]
 θ : [000.00]
n : [00]
tool : []

Array Unit:(151-200) : [151]

X : [0000.00]
Y : [0000.00]
I : [0000.00]
J : [0000.00]
n : [00]
m : [00]
tool : []

Arc Unit:(201-250) : [201]

X : [0000.00]
Y : [0000.00]
R : [0000.00]
 θ : [000.00]
 α : [000.00]
n : [00]
tool : []

Customize Unit:(251-300) : [251]

Step	X	Y	tool : []
1	[0000.00]	[0000.00]	
2	[0000.00]	[0000.00]	
3	[0000.00]	[0000.00]	
4	[0000.00]	[0000.00]	
5	[0000.00]	[0000.00]	