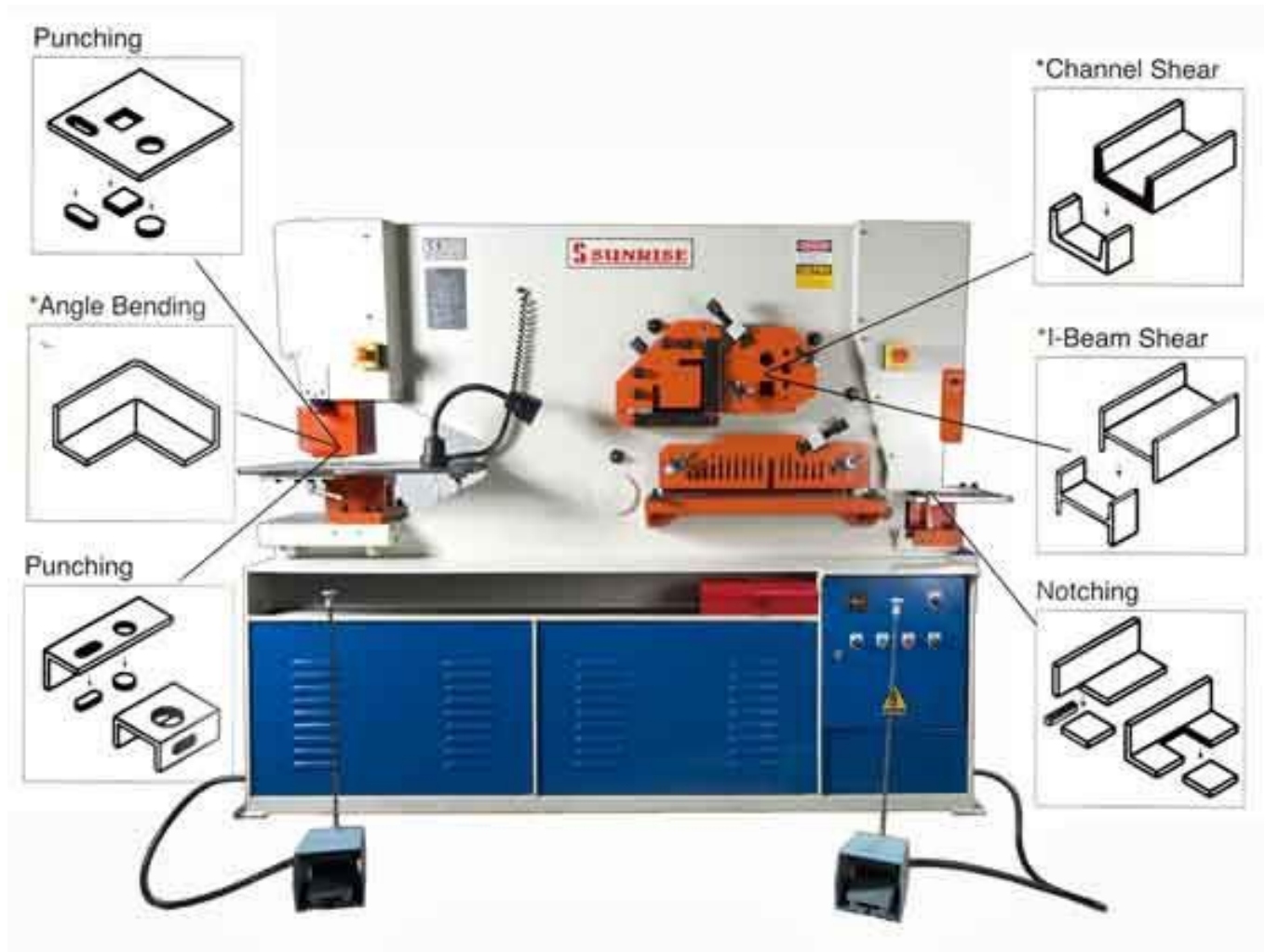




TYPE	IW – 60S IW – 60SD	IW – 80S IW – 80SD	IW – 100S IW – 100SD	IW – 125S IW – 125SD	IW – 165SD
PUNCHING					
PUNCHING PRESSURE (T)	60	80	100	125	165
PUNCH CAPACITY	Φ22 x 20	Φ26 x 22	Φ28 x 26	Φ33 x 27	Φ37 x 32
DIAMETER x THICKNESS	Φ50 x 9	Φ50 x 12	Φ50 x 15	Φ50 x 18	Φ50 x 24
THROAT DEPTH S	310				-----
THROAT DEPTH SD	510				
CYCLES / MIN (20mm STROKE)	30	29	28	28	29
WORKING HEIGHT (mm)	1010	1050			
FLAT SHEARING					
FLAT BAR SHEARING	350 x 15	460 x 15	610 x 16	610 x 18	760 x 20
WIDTH x THICKNESS	240 x 20	300 x 20	400 x 20	400 x 25	400 x 30
BLADE LENGTH	360	465	620	620	770
WORKING HEIGHT	910	926	964	920	
ANGLE SHEARING					
AT 90° SHEARING	130x130x13	152x152x13	152x152x15	152x152x18	205x205x20
AT 45° SHEARING	65x65x8	80x80x10			
WORKING HEIGHT	1115	1165	1225	1185	
BAR SHEARING					
ROUND BAR SHEAR	Φ40	Φ45	Φ45	Φ50	Φ60
SQUARE BAR SHEAR	38x38	45 x 45	45 x 45	50 x 50	60 x 60
WORKING HEIGHT	1220	1270	1340	1310	1370
NOTCHING					
LENGTH	50,8		63,5		
WIDTH	90				
THICKNESS	9	12	12	13	16
MAIN MOTOR (HP)	7,5	10	10	15	20
DIMENSIONS S (mm)	1710x770x 1690	1840x820x 1730	2110x820x 1800	2180x890x 1840	-----
DIMENSIONS SD (mm)	2080x770x 1690	2220x820x 1730	2470x820x 1800	2480x890x 1840	2720x890x 2000
WEIGHT S	1800	2180	2950	3340	-----
WEIGHT SD	2200	2650	3450	3950	4950